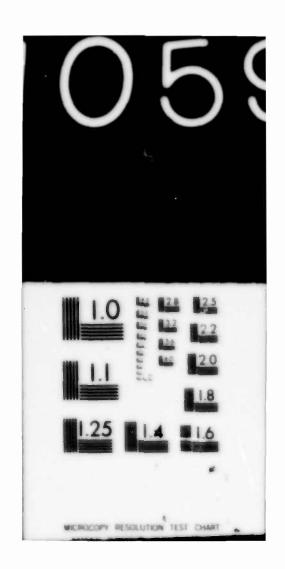
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National Dam Safety Program. Willow Brook Dam (Inventory Number NY 35). Lower Hudson River Basin, Orange County, New York. Phase I Inspection Report,

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Phase I Inspection Report Willow Brook Dam

Lower Hudson River Basin, Orange County, NY

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This report provides information and analysis on the physical condition of the dam as of the report date. Information and analysis are based on visual inspection of the dam by the performing organization.

Examination of available documents and a visual inspection of the dam and appurtenant structures did not reveal any conditions which constitute an immediate hazard to human life or property.

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Using the Corps of Engineers' screening criteria, It has been determined that the dam would be overtopped for all storms exceeding approximately 28 percent of the Probable Maximum Flood (PMF). The spillway is, therefore, adjudged as "seriously inadequate" and the dam is assessed as unaafe, non-emergency.

The classification of "unsafe" applied to a dam because of a "seriously inadequate spillway" is not meant to connote the same degree of emergency as would be associated with an "unsafe" classification applied for a structural deficiency. It does mean, however, that, based on an initial screening and preliminary computations, there appears to be a serious deficiency in spillway capacity, so that if a severe storm were to occur, overtopping and failure of the dam would take place, significantly increasing the hazard to loss of life downstream.

It is therefore recommended that, within 3 months of notification of the owner, detailed hydrologic and hydraulic investigations of the structure should be undertaken to more accurately determine the site-specific characteristics of the watershed and their effects upon the overtopping potential of the dam. The results of these investigations and analyses will determine the appropriate remedial measures which will be required. In the interim, a detailed emergency action plan must be developed and implemented during periods of unusually heavy precipitation. Also, around-the-clock surveillance must be provided during these periods.

Current inspection and maintenance procedures by the owner are inadequate. Monitoring of the reservoir levels should be expanded to include readings during peak flow periods.



LOWER HUDSON RIVER BASIN

WILLOW BROOK DAM

ORANGE COUNTY, NEW YORK INVENTORY NO. N.Y. 35

PHASE I INSPECTION REPORT NATIONAL DAM SAFETY PROGRAM



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NEW YORK DISTRICT CORPS OF ENGINEERS

AUGUST 1981

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PREFACE

This report is prepared under guidance contained in the Recommended Guidelines for Safety Inspection of Dams, for Phase I Investigations. Copies of these guidelines may be obtained from the Office of Chief of Engineers, Washington, D.C. 20314. The purpose of a Phase I Investigation is to identify expeditiously those dams which may pose hazards to human life or property. The assessment of the general condition of the dam is pased upon available data and visual inspections. Detailed investigation and analyses involving topographic mapping, subsurface investigations, testing, and detailed computational evaluations are beyond the scope of a Phase I Investigation; however, the investigation is intended to identify any need for such studies.

In reviewing this report, it should be realized that the reported condition of the dam is based on observations of field conditions at the time of inspection along with data available to the inspection team. In cases where the reservoir was lowered or drained prior to inspection, such action, while improving the stability and safety of the dam, removes the normal load on the structure and may obscure certain conditions which might otherwise be detectable if inspected under the normal operating environment of the structure.

It is important to note that the condition of a dam depends on numerous and constantly changing internal and external conditions, and is evolutionary in nature. It would be incorrect to assume that the present condition of the dam will continue to represent the condition of the dam at some point in the future. Only through frequent inspections can unsafe conditions be detected and only through continued care and maintenance can these conditions be prevented or corrected.

Phase I inspections are not intended to provide detailed hydrologic and hydraulic analyses. In accordance with the established Guidelines, the Spillway Test flood is based on the estimated "Probable Maximum Flood" for the region (greatest reasonably possible storm runoff), or fractions thereof. Because of the magnitude and rarity of such a storm event, a finding that a spillway will not pass the test flood should not be interpreted as necessarily posing a highly inadequate condition. The test flood provides a measure of relative spillway capacity and serves as an aide in determining the need for more detailed hydrologic and hydraulic studies, considering the size of the dam, its general condition and the downstream damage potential.

PHASE I INSPECTION REPORT NATIONAL DAM SAFETY PROGRAM WILLOW BROOK DAM

I.D. No. NY 35

DEC DAM No. 195C-450 LOWER HUDSON RIVER BASIN ORANGE COUNTY, NEW YORK

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PHASE I INSPECTION REPORT NATIONAL DAM SAFETY PROGRAM

Name of Dam: Willow Brook Dam (I.D. No. NY 35)

State: New York

County: Orange

Stream: Tributary of Moodna Creek

Dates of Inspection: 5 March 1981, 9 March 1981

ASSESSMENT

Examination of available documents and a visual inspection of the dam and appurtenant structures did not reveal any conditions which constitute an immediate hazard to human life or property.

Using the Corps of Engineers' screening criteria, it has been determined that the dam would be overtopped for all storms exceeding approximately 28 percent of the Probable Maximum Flood (PMF). The spillway is, therefore, adjudged as "seriously inadequate" and the dam is assessed as unsafe, non-emergency.

The classification of "unsafe" applied to a dam because of a "seriously inadequate spillway" is not meant to connote the same degree of emergency as would be associated with an "unsafe" classification applied for a structural deficiency. It does mean, however, that, based on an initial screening and preliminary computations, there appears to be a serious deficiency in spillway capacity, so that if a severe storm were to occur, overtopping and failure of the dam would take place, significantly increasing the hazard to loss of life downstream

It is therefore recommended that, within 3 months of notification of the owner, detailed hydrologic and hydraulic investigations of the structure should be undertaken to more accurately determine the site-specific characteristics of the watershed and their effects upon the overtopping potential of the dam. The results of these investigations and analyses will determine the appropriate remedial measures which will be required. In the interim, a detailed emergency action plan must be developed and implemented during periods of unusually heavy precipitation. Also, around-the-clock surveillance must be provided during these periods.

Current inspection and maintenance procedures by the owner are inadequate. Monitoring of the reservoir levels should be expanded to include readings during peak flow periods.

The following remedial measures must be completed within one year:

- 1. The low area of the dam crest on the left side of the spillway should be filled to the average elevation of the top of dam, 590.0 ft. M.S.L.
- The deterioration in the spillway wingwalls should be repaired and rock riprap should be placed at the junction of the wingwalls and dam to prevent undercutting.
- All debris should be removed from the spillway discharge channel.
- 4. The riprap on the upstream face should be redressed and extended to the crest of the dam.
- 5. The crest of the dam should be regraded and leveled to elevation 590.0 M.S.L. with a width of at least 5 feet.
- 6. All brush and trees should be cut off at ground level over the entire dam, and the embankment should be moved regularly. The root systems should be removed for trees with a trunk diameter greater than 3 inches, and the resultant cavities should be backfilled, compacted, and seeded.
- The uprooted trees should be removed, and the depressions left should be backfilled, compacted, and seeded.
- 8. The cracks in the spillway discharge channel walls should be repaired, and joints repointed as necessary.
- The missing concrete caps for the masonry walls at the spillway weir should be replaced.
- 10. The cracks in the concrete top of the springhouse should be repaired.
- 11. A staff gage should be installed to monitor reservoir levels above normal pool.

SUBMITTED:

Vice President

MICHAEL BAKER JR of New York, INC.

APPROVED:

2010nel W.M. Smith, Jr.

New York District Engineer

DATE: 14 aug 81



Overall View of Dam Willow Brook Dam 1.D. No. NY 35 9 March 1981

PHASE I INSPECTION REPORT
NATIONAL DAM SAFETY PROGRAM
WILLOW BROOK DAM
I.D. No. NY 35
DEC DAM No. 195C-450
LOWER HUDSON RIVER BASIN
ORANGE COUNTY, NEW YORK

SECTION 1: PROJECT INFORMATION

1.1 GENERAL

- a. Authority The Phase I Inspection reported herein was authorized by the Department of the Army, New York District, Corps of Engineers, to fulfill the requirements of the National Dam Inspection Act, Public Law 92-367.
- b. Purpose of Inspection This inspection was conducted to evaluate the existing conditions of the dam, to identify deficiencies and hazardous conditions, to determine if these deficiencies constitute hazards to life and property, and to recommend remedial measures where required.

1.2 DESCRIPTION OF PROJECT

Brook Dam is an earthfill embankment with a concrete core wall. The dam is 540 feet long and 18.5 feet high, measured from the invert of the outlet pipe, at the downstream toe to the minimum top of dam. The crest width of the dam varies from 3 feet to 4.5 feet. A concrete springhouse is located on the right side of the upstream face of the embankment, and a concrete gate house is situated at the center of the embankment. There is no internal drainage system for the dam.

A concrete spillway is located on the left side of the dam. The spillway consists of a concrete, broad-crested weir and concrete training walls faced with stone. The broad-crested weir, with a length of 25 feet and breadth of 3 feet, has an inclined upstream face of about 45 degrees, and a vertical downstream face. Water passing over the weir cascades down two concrete steps, each 1

Looking downstream.

foot wide by 2 feet high, to s paved masonry apron with masonry training walls. Water then passes over a rock rubble falls and through a discharge channel consisting of masonry paved bottom and sides. The masonry walls of the spillway and discharge channel are capped with concrete. The discharge channel empties into a corrugated steel culvert, 5.5 feet wide by 3.0 feet high, under the road downstream of the dam.

The outlet works consist of a 24-inch cast iron pipe placed through the center of the dam. A concrete gate house is located on the upstream side, center of the dam, containing the control for the gate on the outlet pipe. The outlet pipe exits into a channel consisting of masonry paved bottom and sides. The masonry walls are capped with concrete. The outlet works channel joins the spillway discharge channel and empties into the same corrugated steel culvert.

- b. Location Willow Brook Dam is located in the Town of Blooming Grove, Orange County, New York, on an unnamed tributary of Moodna Creek. The coordinates of the dam are N 41° 20.9' and W 74° 11.8'. The dam and reservoir are located on the U.S.G.S. 7.5 minute topographic quadrangle Monroe, New York. A Location Plan is included in Appendix E.
- c. Size Classification The height of the dam is 18.5 feet, and the reservoir volume at the top of the dam is 1061 acre-feet. Therefore, the dam is in the "intermediate" size category as defined by the Recommended Guidelines for Safety Inspection of Dams.
- d. Hazard Classification Three homes are located about 1 mile downstream of the dam. A fourth home and an apartment complex are located 1.4 and 1.5 miles, respectively, downstream of the dam. There is danger of loss of human life from large flows downstream of the dam. Therefore, Willow Brook Dam is considered to be in the "high" hazard category as defined by the Recommended Guidelines for Safety Inspection of Dams.
- e. Ownership The dam and reservoir are owned by Orange and Rockland Utilities Inc., 71 Dolson Avenue, Middletown, New York 10940. The contact person is Mr. George Begbie (Telephone 914-343-5324).

- f. Purpose of the Dam The dam was originally built to impound water for cooling steam condensers of the Orange and Rockland Electric Co. The dam and reservoir are presently used for recreational purposes.
- g. Design and Construction History Willow Brook Dam was designed by Knight, Bush and Thompson Civil Engineers and Surveyors of Monroe, New York in November, 1923. Orange and Rockland Electric Co. constructed the dam in the fall of 1925 and spring, summer, and fall of 1926. The design engineers supervised construction of the dam.
- h. Normal Operating Procedures There are no formal written operational procedures for Willow Brook Dam. The reservoir is normally maintained at the crest elevation of the spillway weir.

1.3 PERTINENT DATA

a.	Drainage Area (square miles) -	1.34	
b.	Discharge at Dam (c.f.s.) -		
	Spillway at Top of Dam (Minimum) Reservoir Drain at Normal Pool	425.0 53.0	
c.	Elevations (Feet M.S.L.)2 -		
	Top of Dam (Average) Top of Dam (Minimum) Spillway Crest Reservoir Drain (24" C.I.P.) Inlet Invert Outlet Invert	590.0 588.2 585.0 570.0 569.66	
d.	Reservoir Surface (Acres) -		
	Top of Dam (Minimum) Spillway Crest	76.0 63.4	
e.	Reservoir Storage Capacity (Acre-Feet) -		
	Top of Dam (Minimum) Spillway Crest	1061.0	

All elevations are referenced to the spillway crest, elevation 585.0 feet Mean Sea Level (M.S.L.), as shown on the original design plans.

f. Dam -

Type: Earthfill core wall	embankment with concrete	
Length (Feet)		540.0
Slopes (Vertical	: Horizontal)	
Upstream -		1:2.2
Downstream -		1:2.1
Crest Width (Fee	t)	
Maximum -	,	4.5
Minimum -		3.0

g. Spillway -

Type:	Uncontrolled, weir.	broad-crested	concrete
Dire	of Crest Perpe	feet)	25.0
	of Crest Parall (feet)	lel to Direction	on of

h. Reservoir Drain -

Type: 24-inch Cast Iron Pipe
Control: Control for the gate on the outlet pipe
is located in the gate house at the
upstream side, center of the dam.

i. Appurtenant Structures - A concrete springhouse is located on the right upstream side of the dam.

SECTION 2: ENGINEERING DATA

2.1 GEOLOGY

Willow Brook Dam is located in a narrow portion of the Appalachian Uplands physiographic province in southeastern New York. The Geologic Map of New York (Reference 2, Appendix D) describes bedrock in the immediate area of the dam as undifferentiated sedimentary deposits of Lower Devonian and Silurian sandstones, shales, limestones and dolostones. These bedrock units are overlain by glacial till deposits of variable depth.

Although references do not show any faulting at the dam site, bedrock in the surrounding area has been extensively disrupted by faulting; normal faults are located from 1 to 3 miles to the south and northwest of the site, respectively, whereas a large northeast-southwest trending thrust fault is located about 2 miles to the east.

2.2 SUBSURFACE INVESTIGATION

The profile of the dam shown on the original plans (Appendix E) provides a general description of foundation conditions at the site, based on boring data. This profile shows that the site was overlain by deposits of clay, hardpan, and boulders, varying in thickness up to about 50 feet. A rock outcrop was reported on the left abutment, near the spillway. Bedrock is described on the profile as gneiss, shale and limestone. As shown on the field sketch in Appendix E, the outcrop shown on the original plans was also noted during the inspection.

A memorandum provided by the owner indicates that there are two limestone "caverns" located under the lake. A copy of the memorandum is included in Appendix F.

2.3 DAM AND APPURTENANT STRUCTURES

Two drawings for the dam prepared by Knight, Bush and Thompson, Civil Engineers and Surveyors, for the Orange and Rockland Electric Co., were available for review during these investigations. The drawings illustrate the original dam design features. These drawings are included in Appendix E. Copies of correspondence between Knight, Bush and Thompson and the State of New York, Department of State Engineer and Surveyor

were also provided for the inspection and are included in Appendix F. The letters discuss design and construction details and a request for a construction permit extension. They were written during construction of the dam. The dam was constructed during 1925 and 1926.

This structure is comprised of an earth embankment with a concrete core wall. The available drawings indicate that the concrete core wall is keyed into bedrock. concrete spilivay is located on the left1 side of the structure. The spillway discharge channel consists of a masonry paved bottom and sides, and runs from the spillway, along the toe of the embankment, to the center of the dam where it joins the downstream channel. A 24-inch diameter cast iron pipe serves as the outlet for the dam. A slide gate, controlled by hand crank, is used to control flow from the outlet. The outlet and gate house are located near the center of the structure. Near the right end of the embankment is a springhouse. A pipe in the springhouse is connected to one of the two "caverns" previously mentioned. pipe could be used as a well, but at the present time, it is unused. The other "cavern" was piped to the spring pond located downstream of the dam. A description of the limestone "caverns" is included in Appendix F.

The existing dam is illustrated by a field sketch which is included in Appendix E.

2.4 CONSTRUCTION RECORDS

No information concerning construction of the structure is available other than the previously discussed drawings and letters, and a permit application for dam construction to the New York Department of State Engineer and Surveyor (the application is included in Appendix G).

2.5 OPERATION RECORDS

The slide gate controlling discharges is opened approximately once or twice each year when the lake level rises approximately 12 inches over spillway elevation and floods the old power plant located along the lake shore. Once the lake level drops to spillway level, the gate is closed. The owner has no procedures for regular dam inspections or regular maintenance. The only known maintenance performed at this dam in the last few years was the removal of some brush from the upstream face during the winter of 1979-1980.

Looking downstream.

2.6 EVALUATION OF DATA

The background information collected during the investigation was obtained from Mr. George Begbie of the Orange and Rockland Utilities Inc. Available engineering data are considered adequate and reliable for Phase I Inspection purposes.

SECTION 3: VISUAL INSPECTION

3.1 FINDINGS

- a. General The inspection of Willow Brook Dam was conducted on 5 March 1981 during cool and cloudy weather. Light snow fell during the inspection, and temperatures ranged from 30°F to 33°F. The reservoir level was at the crest of the spillway. A follow up inspection was conducted on 9 March 1981. This inspection was made to observe the embankment without snow and to take additional pictures. Deficiencies found during the inspection will require remedial treatment. A Field Sketch of conditions found during the inspection is included in Appendix F. The complete Visual Inspection Checklist is presented as Appendix B.
- b. Spillway The upstream ends of the wingwalls are undercut and show signs of deterioration. The concrete caps for the masonry walls at the spillway weir are missing (as shown in Photo 4). In the spillway discharge channel, there are some minor cracks in the masonry walls above normal water level. A few boards were found in the channel at the rock rubble falls, and tree branches were in the channel near the confluence with the outlet works channel.
- Embankment The entire upstream face, crest, and C. downstream face are covered with brush and trees (as shown in Photos 1 and 2). There are several uprooted trees on the dam, one on the upstream face (shown ir Photo 3), and three on the downstream face (see Field Sketch in Appendix E). The width at the crest of the dam varies from 3.0 feet to 4.5 feet. A footpath is worn along the upstream side of the crest. On the left side of the spillway masonry wall, the crest is eroded to the top of the concrete core wall (as shown in Photo 4). The upstream face of the dam is protected by riprap at the normal reservoir level. Some sloughing of the riprap was observed at the time of inspection. No seepage, surface cracking, or movement at the toe was observed during the inspection. The junction of the left and right abutments with natural ground appears to be in good condition. There is no internal drainage system for the dam.
- d. Outlet Works The control for the outlet pipe gate, located on top of the gate house, is rusty

but able to be operated. According to the owner, the gate was opened and closed within the last year. The gate house and outlet pipe appear to be in good condition. The outlet works channel (as shown in Photo 6) is in good condition.

- e. Downstream Channel The downstream channel is a natural stream located in a wooded, somewnat narrow valley (as shown in Photo 6). The stream slope is shallow, approximately 0.6 percent.
- f. Reservoir The slopes immediately adjacent to the reservoir are moderate and well vegetated. Sedimentation is minor, as soundings taken during the inspection indicate the reservoir depth is from 13 feet to 15 feet. There were no reservoir monitoring instruments observed.
- g. Appurtenant Structures The concrete top for the springhouse, located on the right side of the dam, is cracked.

3.2 EVALUATION

The visual inspection revealed several deficiencies in this structure. The following were noted:

- On the left side of the spillway masonry wall, the crest is eroded to the top of the concrete core wall.
- The upstream ends of the spillway wingwalls are undercut.
- Debris is in the spillway discharge channel.
- The entire upstream face, crest, and downstream face of the embankment are covered with brush and trees.
- 5. There are several uprooted trees on the embankment.
- Some sloughing of the riprap on the upstream face was observed.
- The crest width of the embankment varies from 3.0 to 4.5 feet.
- There are some minor cracks in the masonry walls of the spillway discharge channel.

- 9. There are cracks in the concrete cap of the spring-house.
- The concrete caps for the masonry walls at the spillway weir are missing.
- 11. There are no reservoir monitoring instruments.

SECTION 4: OPERATION AND MAINTENANCE PROCEDURES

4.1 PROCEDURES

The operation of the dam is an automatic function controlled by the crest of the spillway.

4.2 MAINTENANCE OF THE DAM

Maintenance of the dam is the responsibility of the owner. There are no formal inspection or maintenance procedures for Willow Brook Dam.

4.3 WARNING SYSTEM

There is no warning procedure or emergency action plan in the event of dam failure.

4.4 EVALUATION

It is recommended that formal inspection and maintenance procedures be developed and implemented. Maintenance items should be corrected annually. A warning system and emergency action plan should be developed and implemented.

SECTION 5: HYDRAULIC/HYDROLOGIC

5.1 DRAINAGE AREA CHARACTERISTICS

Delineation of the watershed above Willow Brook Dam was made using the Monroe, New York USGS 7.5 minute quadrangles. The drainage basin is comprised of about 10% residential development, 7% lake surface, and 83% wooded land. Slopes in the reservoir are mostly moderate, about 8% to 15%. The total drainage area of Willow Brook Dam is 1.34 square miles. A Watershed Map is shown in Appendix E.

5.2 ANALYSIS CRITERIA

An hydrologic analysis of the watershed and hydraulic analysis of the dam was conducted using the U.S. Army Corps of Engineers' Flood Hydrograph Package HEC-1 DB computer program (Reference 10, Appendix D). The unit hydrograph was defined using the Snyder Unit Hydrograph Metnod. Estimates of Snyder hydrograph coefficients were based upon average coefficients from the Hydrologic Flood Routing Model for Lower Hudson River Basin (Reference 13, Appendix D). Rainfall losses were estimated at an initial loss of 1.0 inch and a constant loss rate of 0.1 inch per hour thereafter. The hydraulic capacity of the dam, reservoir, and spillway was determined by incorporating the Modified Puls Routing Method. All flood routings were begun with the reservoir at normal pool level. The Probable Maximum Flood (PMF) and 1/2 Probable Maximum Flood (1/2 PMF) were developed and routed through the reservoir.

5.3 SPILLWAY CAPACITY

The capacity of the spillway at the minimum top of dam (elev. 588.2 ft.) for the existing conditions was determined to be 425 cubic feet per second (c.f.s.). With the low area adjacent to the spillway filled in, the spillway capacity at the minimum top of dam (elev. 589.4 ft.) was determined to be 741 c.f.s.

5.4 RESERVOIR CAPACITY

The storage capacity of Willow Brook Dam at normal pool is 841 acre-feet. The storage capacity of the reservoir at the minimum top of dam is 1061 acre-feet. Therefore, flood control storage of the reservoir between the

spillway crest and top of dam is 220 acre-feet. This volume represents a total of 3.08 inches of runoff from the watershed.

5.5 FLOODS OF RECORD

No records concerning the effects of significant floods on the dam and spillway are available.

5.6 OVERTOPPING POTENTIAL

The peak outflow of the PMF is 2718 c.f.s. and the 1/2-PMF is 872 c.f.s. The maximum capacity of the spillway is 425 c.f.s. for existing conditions, resulting in a spillway capacity of 28 percent of the PMF. With the low area adjacent to the spillway filled in, the maximum spillway capacity is 741 c.f.s., resulting in a spillway capacity of 45 percent of the PMF.

5.7 RESERVOIR EMPTYING POTENTIAL

The reservoir can be drawn down by means of a 24-inch cant iron pipe as described in Section 1.2a. Neglecting in: low, the reservoir can be drawn down from normal pool in approximately 352 hours or 14.7 days. This is equivalent to an approximate drawdown rate of 1 foot per day, based on the hydraulic height measured from normal pool divided by the time to dewater the reservoir.

5.8 EVALUATION

It was determined that the spillway is capable of passing 28% of the PMF for existing conditions or 45% of the PMF, assuming the low area adjacent to the spillway is filled without overtopping the dam. The spillway is, therefore, judged to be "seriously inadequate".

Conclusions pertain to present conditions, and the effect of future development on the hydrology has not been considered.

SECTION 6: STRUCTURAL STABILITY

6.1 EVALUATION OF EMBANKMENT STABILITY

- a. <u>Visual Observations</u> No signs of potential instability were observed during the visual inspection of Willow Brook Dam. Minor problems observed which could affect the stability of the structure include:
 - A low area of the dam crest on the left side of the spillway would provide a channel for water to erode the embankment during future periods of high lake level. It appears that the embankment material at this point has been eroded away, thus exposing the top of the concrete core wall.
 - The upstream spillway wing walls have been undercut.
 - 3. Some sloughing of the upstream riprap face has occurred, however, it did not appear, during the inspection, to be a major problem or an indication of major instability.
 - 4. The entire dam was covered with trees and brush which should be removed.
 - Four overturned trees were observed on the embankment. The overturned trees have created depressions in the embankment which should be redressed.
- b. Design and Construction Data No design and construction information relating to stability of the embankment is available for Willow Brook Dam. A force diagram of the concrete spillway section of the dam was made for application of the dam construction permit and is included in Appendix F. No calculations of overturning or sliding stability were provided with this force diagram.
- c. Operating Records The gate valve is operated as needed to reduce the lake level approximately once a year. No formal inspections of the dam are made.
- d. Post Construction Changes No changes have been made to the dam since the completion of construction in late 1926.

6.2 STABILLIY ANALYSIS

The results of previous stability analyses, if any, were not available for the embankment portion of Willow Brook Dam. As previously mentioned, a force diagram was provided for the concrete spillway portion of the dam.

The dam appears to be a relatively homogeneous embankment composed largely of sandy silt with gravel (estimated to be ML Group Soils - Unified Classification System). The original plans for Willow Brook Dam indicate a concrete core wall was placed in the center of the embankment. The top of the core wall appeared to be exposed next to the left spillway wall. Willow Brook Dam is 18.5 feet high with a crest width of 3 to 4.5 feet. The upstream slope of the embankment is 1V:2.2H while the downstream slope is 1V:2.1H. The upstream slope is protected with riprap to just above normal pool level. The crest width is varied, and a footpath is worn on the crest. The dam can be drawn down at the rate of approximately 1 foot per day and is, therefore, subject to rapid drawdown (greater than 0.5 feet drop in the reservoir level per day) as determined by hydraulic calculations made during this investigation.

There are no signs of major instability, based on the overall condition of the dam as observed during the visual inspection. Therefore, a stability analysis is not considered necessary.

6.3 SEISMIC STABILITY

This dam is located in Seismic Zone 1 which presents no hazard form earthquakes, according to the Recommended Guidelines for Safety Inspection of Dams. This determination is contingent on the requirements that static stability conditions are satisfactory and conventional safety margins exist.

SECTION 7: ASSESSMENT/RECOMMENDATIONS

7.1 ASSESSMENT

a. Safety - The Phase I Inspection of Willow Brook Dam revealed that the spillway is "seriously inadequate", based on the Corps of Engineers screening criteria. Outflows from any storm in excess of 28 percent of the PMF will overtop the dam. For this reason, the dam has been assessed as unsafe, non-emergency.

The classification of "unsafe", applied to a dam because of a "seriously" inadequate spillway", is not meant to connote the same degree of emergency as would be associated with an "unsafe" classification applied for a structural deficiency. It does mean, however, that based on an initial screening, and preliminary computations, there appears to be a serious deficiency in spillway capacity so that if a severe storm were to occur, overtopping and failure of the dam would take place, significantly increasing the hazard to loss of life downstream from the dam.

- b. Adequacy of Information All evaluations and assessments in this report were based on field observations, conversations with the owner's representative, available engineering data, and office analyses. The information collected is considered adequate for a Phase I Inspection.
- c. Need for Additional Information Detailed hydrologic and hydraulic investigations of the structure are considered necessary to determine the appropriate mitigating measures in response to the spillway inadequacy.
- d. Urgency The detailed hydrologic and hydraulic investigations must be initiated within three months of notification to the owner. Within one year, remedial measures resulting from these investigations must be initiated with completion of these measures during the following year. In the interim, a detailed emergency action plan must be developed and implemented during periods of unusually heavy percipitation. Around the clock surveillance must also be provided during these periods. The problem areas listed below must be corrected within one year of notification.

7.2 RECOMMENDED MEASURES

Regular inspections and maintenance procedures should be developed and implemented. A thorough checklist should be compiled by the owner or the owner's representative and completed during each inspection. Maintenance items should be completed annually. The reservoir level should be monitored and some type of records maintained.

The following remedial measures must be completed within one year:

- The low area of the dam crest on the left side of the spillway should be filled to the average elevation of the top of dam, 590.0 M.S.L.
- The deterioration in the spillway wing walls should be repaired and rock riprap should be placed at the junction of the wing walls and dam to prevent undercutting.
- All debris should be removed from the spillway discharge channel.
- 4. The riprap on the upstream face should be redressed and extended to the crest of the dam.
- The crest of the dam should be regraded and leveled to elevation 590.0 M.S.L. with a width of at least 5 feet.
- 6. All brush and trees should be cut off at ground level over the entire dam and the embankment moved regularly. The root systems should be removed for trees with a trunk diameter greater than 3 inches and the resultant cavaties backfilled, compacted, and seeded.
- The uprooted trees should be removed, and the depressions left should be backfilled, compacted, and seeded.
- 8. The cracks in the spillway discharge channel walls should be repaired and joints repointed as necessary.
- The missing concrete caps for the masonry walls at the spillway weir should be replaced.

- 10. The cracks in the concrete top of the springhouse should be repaired.
- A staff gage should be installed to monitor reservoir levels above normal pool.

APPENDIX A
PHOTOGRAPHS

CONTENTS

- Photo 1: Upstream Face of Dam. Concrete Springhouse and Concrete Gate House.
- Photo 2: Downstream Face of Dam
- Photo 3: Uprooted Tree of Upstream Slope
- Photo 4: Spillway
- Photo 5: Spillway Discharge Channel and Rock Rubble Falls Below Spillway
- Photo 6: Confluence of Spillway Discharge L annel and Outlet Works Discharge Channel. Natural Stream Downstream of Dam.

Note: Photographs were taken on 9 March 1981.



Photo 1. Upstream Face of Dam. Concrete Cap for Springhouse and Concrete Gatehouse. 9 March 1981



Photo 2. Downstream Face of Dam 9 March 1981



Photo 3. Uprooted Tree on Upstream Slope 9 March 1981



Photo 4. Spillway 9 March 1981



Photo 5. Spillway Discharge Channel and Rock Rubble Falls below Spillway 9 March 1981



Photo 6. Confluence of Spillway Discharge Channel and Outlet Works Discharge Channel. Natural Stream Downstream of Dam. 9 March 1981

APPENDIX B
VISUAL INSPECTION CHECKLIST

	VISUAL INSPECTION CHECKLIST
lasi	c Data
	General
	Name of Dam Willow Brook Dam
	Fed. I.D. # NY 00035 DEC Dam No. 195C-450
	River Basin Lower Hudson
	Location: Town Blooming Grove County Orange
	Stream Name Unnamed
	Tributary of Moodna Creek
	Latitude (N) 41° 20.9' Longitude (W) 74° 11.8'
	Type of Dam Earthfill with concrete core wall
	Hazard Category High
	Date(s) of Inspection 5 March 1981, 9 March 1981
	Weather Conditions Cloudy and snowy, 30° F33° F.
	Reservoir Level at Time of Inspection 585.1 H.S.L.*
•	Inspection Personnel Terry S. Hawk, Gary W. Todd, Larry A. Diday
•	Persons Contacted (Including Address & Phone No.) 914-343-5324
	George Begbie
	Orange and Rockland Utilities, Inc.
	71 Dolson Avenue
	Middletown, NY 10940
0	History:
	Date Constructed Fall of 1925 Date(s) Reconstructed Spring, Summer, and Fall of 1926
	Designer Knight, Bush, and Thompson Engineering, Monroe, NY

Constructed By Orange and Rockland Electric Co.

Owner Orange and Rockland Utilities, Inc.

EARO	ankmen				
a .	Char	Characteristics			
	(1)	Embankment Material Homogenious earthfill			
	(2)	Cutoff Type			
	(3)	Impervious Core Concrete core wall underneath entire earth embank-			
		ment.			
	(4)	Internal Drainage System None observed			
	(5)	Miscellaneous			
b.	Cres				
	(1)	Vertical Alignment The crest varies in elevation from a low spot			
		on the left side of the spillway, 588.2 M.S.L., to the maximum top			
		of dam, 590.2 M.S.L. The average top of dam is elevation 590.0 M.S.			
	(2)	Horizontal Alignment The crest width varies from about 3.0 ft. to			
	4.50	4.5 ft.			
	(3)	Surface Cracks None observed			
	(4)	Miscellaneous Most of the crest of the dam is covered with brush			
		and trees. A footpath is located on the upstream side of the crest			
		On the left side of the spillway wall, the crest is eroded to the			
		top of the concrete core wall.			
c.	Upst	ream Slope			
	(1)	Slope (Estimate) (V:H) 1V:2.2H			
	(2)	Undesirable Growth or Debris, Animal Burrows The entire upstream			
		slope is covered with brush and trees. There is also I uprooted			
		tree on the upstream face.			

2)

(3)	Sloughing, Subsidence, or Depressions A depression exists from the
	uprooted tree. There appears to be some sloughing or subsidence of the riprap at normal pool level.
(4)	Slope Protection The upstream face is protected with rock riprap
	to just above normal pool level.
(5)	Surface Cracks or Movement at Toe Unobservable at time of inspect
Down	stream Slope
(1)	Slope (Estimate - V:H) 1V: 2.1H
(2)	Undesirable Growth or Debris, Animal Burrows The entire downstream
	slope is covered with brush and trees. There are also 3 uprooted
(3)	Sloughing, Subsidence or Depressions Depressions exist from the 3 uprooted trees. No sloughing or subsidence was observed.
(4)	Surface Cracks or Movement at Toe None observed.
(5)	Seepage None observed at time of inspection
(6)	External Drainage System (Ditches, Trenches, Blanket) None observed
(7)	Condition Around Outlet Structure The masonry wall with a concrete
	cap adequately encases the 24-in, diameter outlet pipe.

e.	Abutments - Embankment Contact The junctions of the left and right
	abutments with natural ground appear to be in good condition, however
	are completely covered with trees and brush.
	(1) Erosion at Contact None observed
	(2) Seepage Along Contact None observed
Dra:	Description of System There is no drainage system for the dam.
b .	Condition of System
b.	Condition of System
b.	
	Condition of System
c.	Condition of System
c.	Condition of System Discharge from Drainage System rumentation (Monumentation/Surveys, Observation Wells, Weirs,
c.	Condition of System Discharge from Drainage System rumentation (Monumentation/Surveys, Observation Wells, Weirs,

4.	Slopes The slopes immediately adjacent to the reservoir are moderate,			
	about 6% and are mostly well vegetated.			
ъ.	Sedimentation Sedimentation is minor. Soundings indicate the reservoir			
	is about 13 to 15 ft. deep.			
с.	Unusual Conditions Which Affect Dam Hone observed			
Area	Downstream of Dam			
a.	Downstream Hazard (No. of Homes, Highways, etc.) Three homes are locate			
	about 1 mile downstream of the dam. A fourth home and an apartment comple			
	are located 1.4 and 1.5 miles, respectively, downstream of the dam.			
ь.	Seepage, Unusual Growth None observed			
С.	Evidence of Movement Beyond Toe of Dam None observed			
d.	Condition of Downstream Channel The downstream channel is a natural street			
	located in a wooded, somewhat narrow valley. The stream has some minor de			
	in the channel and the slope is shallow, approximately 0.6 percent.			
Sp111	Lucy(s) (Including Discharge Conveyance Channel)			

•	concrete sides, faced with stone. The weir is broadcrested and has a
	Concrete Sides, laces with Scotte. And West 15 Stoudtlested and has a
	length of 25 ft. and breadth of 3 ft The upstream face of the weir is
	inclined about 45° and the downstream face is vertical and has two concrete
	steps, each 1 ft. wide by 2 ft. high.
	Condition of Service Spillway The spillway is in good condition with no
ı	deterioration observed. The upstream ends of the wingwalls are undermined
	and are showing signs of deterioration. The concrete caps for the masonry
	walls at the spillway crest are missing.
	Condition of Auxiliary Spillway None observed
	Condition of Discharge Conveyance Channel The discharge channel consists
	of masonry paved bottom and sides capped with concrete. The channel is in good condition with some minor cracks in the walls above normal water level
	of masonry paved bottom and sides capped with concrete. The channel is in
	Condition of Discharge Conveyance Channel <u>The discharge channel consists</u> of masonry paved bottom and sides capped with concrete. The channel is in good condition with some minor cracks in the walls above normal water level There is some debris, tree branches and boards in the channel.
ser	of masonry paved bottom and sides capped with concrete. The channel is in good condition with some minor cracks in the walls above normal water level. There is some debris, tree branches and boards in the channel.
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eser	of masonry paved bottom and sides capped with concrete. The channel is in good condition with some minor cracks in the walls above normal water level There is some debris, tree branches and boards in the channel. Voir Drain/Outlet Type: Pipe X Conduit Other Material: Concrete Metal Cast Iron Other

	Joints: Unobservable Alignment Unobservable
	Structural Integrity: Structural integrity should be satisfacto
	Hydraulic Capability:
	Means of Control: Gate X Valve Uncontrolled
	Operation: Operable X Inoperable Other Present Condition (Describe): The control for the gate is rust
	according to the owner's representative, it has been operated with
	last year. The concrete gatehouse contains the outlet gate and
	to be in good condition.
Tu	
	to be in good condition. setural - Not Applicable Concrete Surfaces
	Concrete Surfaces
	Concrete Surfaces
	Concrete Surfaces
	uctural - Not Applicable
	Concrete Surfaces
	Concrete Surfaces Structural Cracking
	Concrete Surfaces Structural Cracking
	Structural Cracking Movement - Horizontal & Vertical Alignment (Settlement)
	Concrete Surfaces Structural Cracking Movement - Horizontal & Vertical Alignment (Settlement)

Water Passages, Conduits, Sluices	
Seepage or Leakage	
Joints - Construction, etc.	
Joints - Construction, etc.	
Joints - Construction, etc.	
Foundation	

1.	Approach & Outlet Channels
a.	Energy Dissipators (Plunge Pool, etc.)
n.	Intake Structures
0.	Stability
р.	Miscellaneous
Appu	Description and Condition A concrete structure, containing a spring-
	house, is located on the right upstream side of the dam. The concrete top for this structure is cracked in several places.

APPENDIX C
HYDROLOGIC/HYDRAULIC DATA AND COMPUTATIONS

Box 280 Beaver, Pa. 15009

MICHAEL BAKER, JR., INC. Subject WILLOW BAGGE DAM S.O. No. APPENDIX C - HYDROLOGIC / __ Sheet No. ____ of ___ HYPROLIC CALCULATION: Drawing No. Computed by _____ Checked by _____ Date ____

SUBJECT	PNGE
CHECK LIST FOR DAMS	,
DRAINAGE AREA AND CENTROID MAP	5
HYDRAULIC AND HYDROLOGIC DATA	6
TOP OF DAM PROFILE AND CROSS SECTION	7
SPILLWAY DISCHARGE RATING	8
24-INCH PIPE RATING	9
SPILLWAY CAPACITY ANALYSIS	14
HEC-I COMPUTER PURLYSIS	15

CHECK LIST FOR DAMS HYDROLOGIC AND HYDRAULIC ENGINEERING DATA

AREA-CAPACITY DATA:

		Elevation (ft.)	Surface Area (acres)	Storage Capacity (acre-ft.)
1)	Top of Dam	588.2	76.0	1,061
2)	Design High Water (Max. Design Pool)	•••	••	**
3)	Auxiliary Spillway Crest	••		••
4)	Pool Level with Flashboards			••
5)	Service Spillway Crest	585.0	63.4	841
	DISCHARGES			
				Volume (cfs)
1)	Average Daily			5 - 10
2)	Spillway @ Maximum High Water - Top of Dam -			425
3)	Spillway @ Design High Water			
4)	Spillway & Auxiliary Spillway Crest Elevation			
5)	Low Level Outlet			55
6)	Total (of all facilities) @ Maximum High Water			478
7)	Maximum Known Flood			Unknown
8)	At Time of Inspection			5 - 10

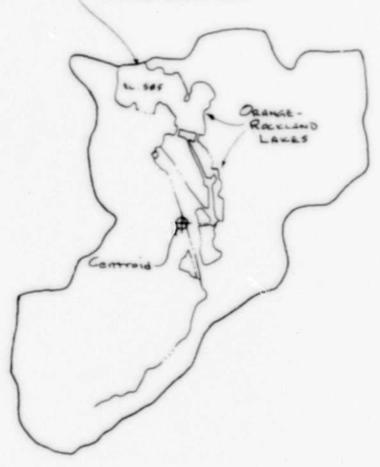
CREST:		ELEVATION: 588.2 ft.
Type: Earth Embe	ankment	
Width: 3 ft. to	4.5 ft. Length:	540 ft.
Spillover Broad-	crested weir	
Location 100 ft	. from left abutment	
SPILLWAY:		
SERVICE		AUXILIARY
585.0 ft.	Elevation	None
Broad-crested weir	Type	
	Vidth	
	Type of Control	
X	Uncontrolled	
	Controlled:	
••	Type	
	(Flashboards; gate)	
***	Number	
••		
	Invert Material	
	Anticipated Length of Operating Service	
a •	Chute Length	
1.3 ft.		est

	00:				
Record					
D	ate:			 	
H	ax. Reading:				
	CONTROL SYST				
Warnin					
		d Releases	(nechanisms):		

MOMETEROLOCICAL CACES.

Land Use - Type: About 10% residential, 7% lake surface, 83% wooded Terrain - Relief: Moderate, shout 8% to 15% slopes Surface - Soil: Poor permeability Runoff Potential (existing or planned extensive alterations to existing surface or subsurface conditions) There were no known plans for altering the existing runoff patterns at the time of the inspection. Potential Sedimentation problem areas (natural or man-made; present or futur None observed. All slopes well-vegetated. Potential Backwater problem areas for levels at maximum storage capacity including surcharge storage: Orange and Rockland Utilities, Inc. building is subject to flooding if the reservoir rises substantially. Dikes - Floodwalls (overflow & non-overflow) - Low reaches along the Reservoir perimeter: Location: None Elevation: Reservoir: Length @ Maximum Pool 5,500 ft. (Top of Dam El. 590.0 M.S.L.)	AINAGE BA	SIN RUNOFF CHARACTERISTICS:
Surface - Soil: Poor permeability Runoff Potential (existing or planned extensive alterations to existing surface or subsurface conditions) There were no known plans for altering the existing runoff patterns at the time of the inspection. Potential Sedimentation problem areas (natural or man-made; present or futur None observed. All slopes well-vegetated. Potential Backwater problem areas for levels at maximum storage capacity including surcharge storage: Orange and Rockland Utilities, Inc. building is subject to flooding if the reservoir rises substantially. Dikes - Floodwalls (overflow & non-overflow) - Low reaches along the Reservoir perimeter: Location: None Elevation:	Land U	se - Type: About 10% residential, 7% lake surface, 83% wooded
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There were no known plans for altering the existing runoff patterns at the time of the inspection. Potential Sedimentation problem areas (natural or man-made; present or futur None observed. All slopes well-vegetated. Potential Backwater problem areas for levels at maximum storage capacity including surcharge storage: Orange and Rockland Utilities, Inc. building is subject to flooding if the reservoir rises substantially. Dikes - Floodwalls (overflow & non-overflow) - Low reaches along the Reservoir perimeter: Location: None Elevation:	Surfac	e - Soil: Poor permeability
Potential Sedimentation problem areas (natural or man-made; present or futur None observed. All slopes well-vegetated. Potential Backwater problem areas for levels at maximum storage capacity including surcharge storage: Orange and Rockland Utilities, Inc. building is subject to flooding if the reservoir rises substantially. Dikes - Floodwalls (overflow & non-overflow) - Low reaches along the Reservoir perimeter: Location: None Elevation: Reservoir:	Runo! f	
Potential Sedimentation problem areas (natural or man-made; present or futur None observed. All slopes well-vegetated. Potential Backwater problem areas for levels at maximum storage capacity including surcharge storage: Orange and Rockland Utilities, Inc. building is subject to flooding if the reservoir rises substantially. Dikes - Floodwalls (overflow & non-overflow) - Low reaches along the Reservoir perimeter: Location: None Elevation:	-	There were no known plans for altering the existing runoff patterns
None observed. All slopes well-vegetated. Potential Backwater problem areas for levels at maximum storage capacity including surcharge storage: Orange and Rockland Utilities, Inc. building is subject to flooding if the reservoir rises substantially. Dikes - Floodwalls (overflow & non-overflow) - Low reaches along the Reservoir perimeter: Location: None Elevation:	-	at the time of the inspection.
Orange and Rockland Utilities, Inc. building is subject to flooding if the reservoir rises substantially. Dikes - Floodwalls (overflow & non-overflow) - Low reaches along the Reservoir perimeter: Location: None Elevation:	Potent	
Orange and Rockland Utilities, Inc. building is subject to flooding if the reservoir rises substantially. Dikes - Floodwalls (overflow & non-overflow) - Low reaches along the Reservoir perimeter: Location: None Elevation: Reservoir:		
If the reservoir rises substantially. Dikes - Floodwalls (overflow & non-overflow) - Low reaches along the Reservoir perimeter: Location: None Elevation:		
Reservoir perimeter: Location: None Elevation: Reservoir:		including surcharge storage:
Reservoir:		Orange and Rockland Utilities, Inc. building is subject to flooding
Reservoir:	Dikes	Orange and Rockland Utilities, Inc. building is subject to flooding if the reservoir rises substantially. - Floodwalls (overflow & non-overflow) - Low reaches along the Reservoir perimeter:
	Dikes	Orange and Rockland Utilities, Inc. building is subject to flooding if the reservoir rises substantially. - Floodwalls (overflow & non-overflow) - Low reaches along the Reservoir perimeter:
Langth & Martines Page 1, 100 II. (100 UL Des El. 27919 HISTOR)	Dikes	Orange and Rockland Utilities, Inc. building is subject to flooding if the reservoir rises substantially. - Floodwalls (overflow & non-overflow) - Low reaches along the Reservoir perimeter: ocation: None

- WILLOW BROOK DAM



1"= 2000

WILLOW BROOK DAM DRAINAGE HESA MAS MICHAEL BAKER, JR., INC.

THE BAKER ENGINEERS

Box 280 Bearer, Pa. 15000 Subject N. Y. Dam Ins. 2. S.O. No. 13880-00-A98-03
Willow Brook Deem Shoot No. 6 of 29
Orange Received by Lakes) Doowing No.
Computed by Checked by Lakes

Drainage Drea

Monne Quad - 20.09/3: 9.36 is 0 859.5 Ac. 1.34 mil

Surface Areas

LAKES @ el 565 - 2.07/3 = 0.69 in2 = 63. & Ac. = 0.10 m; = el 600 - 4.00/3 = 1.33 in2 : 122. & Ac. = 0.19 m; = el 620 - 7.00/3 = 2.33 in2 = 214. 3 Ac = 0.33 m; =

Waters had Longths

L: 13,650f. = 2.59 mi Lc: 4,500fr. = 0.85 mi CT: LO CP'0.63

TP 0 CF (L×Lin) 2

: 20(2.59 1.05) 2

: 2.53

ADJU;TAENT FOR T, USINS

R PURATION INTERVAL OF 30 MM.

111 2 4 4 6 - 40

2.53 + 05.46

5. . 2 54

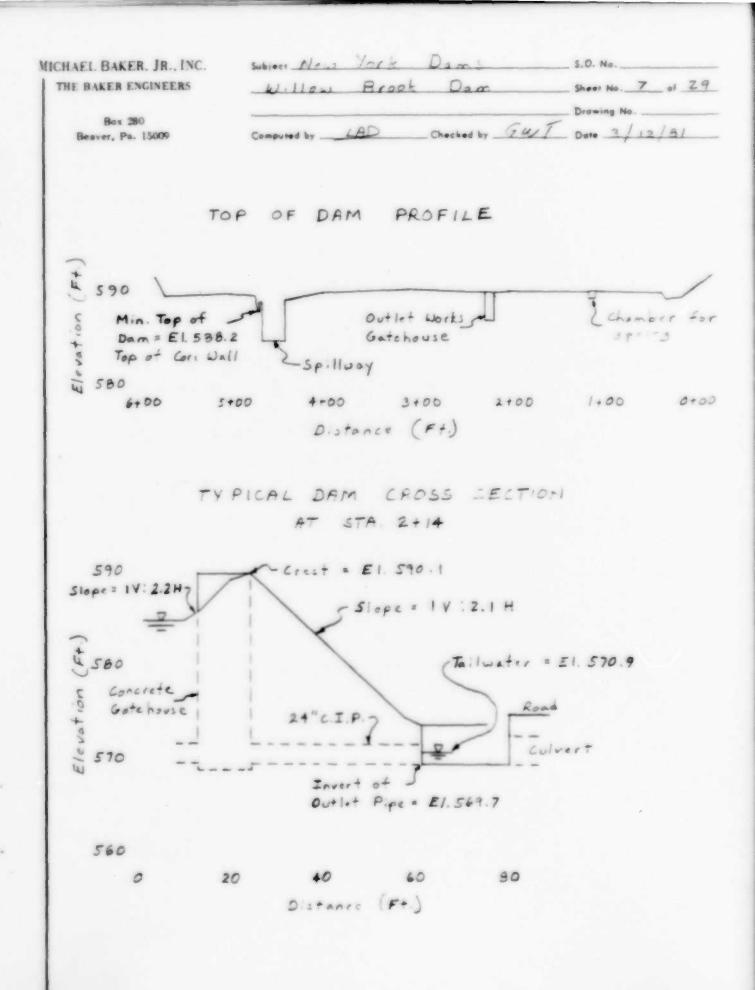
PRECIPITATION DATA

HMR-33 Zone 1 PMP 24 hr. -200 mi2 = 21.5 mehas D.A Less than 10 miz

Duntien	% + 200 mil	inches
6 h. Pmp	1/1-	23.9
12 h	123	26.0
241	/33	28.6
46 h. "	142	30.5

TP-40

100 YR-24 h. Roinfall - 7.5 inches 12 h. - 6.4 10 6 h. 11 - 5.3



Box 280 Beaver, Pa. 15000

MICHAEL BAKER, JR., INC. Subject New York Sign S.O. No. Shoot No. B of 39 spilling force Drawing No. Compared by FD Checked by 5w T Dore 3 12/31

Weir Flow

Q = CLH 3/2

L = 25'

Breadth = 3'

C var . win H Kas ans Brater Honocook Toce 5-3

H varies from 02 Fo to 8 0 Ft

Eloration	H	1	4	0
(F-)	(51)		(F.)	(cf:)
585.0	0		250	0
585 2	0.2	2.4	25.0	5.4
585 6	0.6	2.7	25.0	31.4
586.0	1.0	2.7	250	67.5
537.0	2.0	2.7	25.0	190.9
IBS. 0	3.0	2.9	25.0	376.7
589.0	4.0	3.1	25.0	620.0
590.0	5.0	3.3	250	922.4
571.0	6.0	3.3	25.0	1212.5
592.0	7.0	3.3	25.0	1527.9
523.0	8.0	3.3	25.0	1866.8

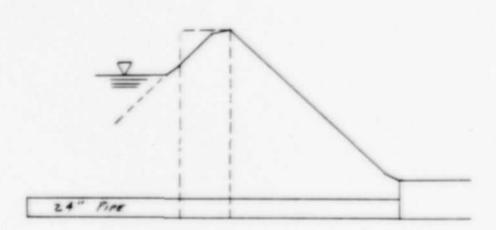
MICHAEL BAKER, JR., INC.

THE BAKER ENGINEERS

Box 280 Beaver, Pa. 15000 Subject WILLOW BROOK DAIT S.O. No. 24-IM CAST RON PIER RATING Short No. 9 of 29

Drawing No.

Computed by GWT Checked by LAO Date 3-18-81



OUTLET PIPE IS 24" CAST IRON PIPE"

INLET ELEV. 570.00 FT.

OUTLET ELEV. 569 GG FT.

LENGTH . BO FT.

SMILWAY CREST ELEV. 585.0 FT.

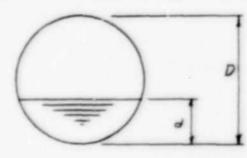
Box 200 Beaver, Pa. 15009

MICHAEL BAKER, JR., INC. Support WILLOW BROOK PART S.O. No.

24 W. CAST IRON PIPE RATING Shoot No. 10 of 29

Computed by GWT Checked by 600 Date 3-18-81

"DESIGN OF SMALL DAMS" PASES 558 AND 559



D. DIA. PIRE d: DEPTH OF WATER

SI PIPE SLOPE

5: 570.00-567.66 : 0,0043 V

n. 0.019 -

D. T. 5 TABLE B-2 1.3955. 20 - 4 Q= 7.89 CF.

D = 1 . 5 TABLE 8-3 . 232 " Ph sh (2013) Q = 7.43 GFS.

1. 1.5 . . 75 TABLE B-2 3.0607 : 20 9: 17.31 C.F.S.

D: 1.5 : ,75 TAME B-3 .422 · gm . (2 M(004) 12 Q · 13.52 CM

Subcritical Flow Controls

MICHAEL BAKER, JR., INC. Sager Willow BROOK DAY S.O. No. THE BAKER ENGINEERS 24-IN CAST / KON PIER RATING Short No. 11 at 29

Box 280 Beaver, Pa. 15009

__ Drawing No. ____ Computed by GWT Checked by GAD Date 3-18-81

ORIFICS FLOW 9. CA (23H).8 Q: 15.12 (H) 1 9: PK = T(1) : 3.14 9: 12.2 11/3860 / HUARN FROM 1.5 TO 172 FT C: 0.6 FROM TABLE 4-6 19. 492 -PERTER + KING

HEAD MEASURED TO CENTER OF PIPE

SULVATION:	<i>c</i>	(54. Pr)	(PT/100)	(Ar)	(690)
573.0	. 6	3. 14	64.4	20	2/. 75
574.0	.6	3.14	64.4	3.6	26.19
576.0	. 6	2.74	64.4	5.0	73.81.
578.0	. 6	3.14	64.4	7.0	40.00/
580.0	.4	3.14	64.4	7.0	45.76
582.0	.6	3.14	60.0	11.0	50 15
504.0	.6	3.14	60.6	13.0	54.52
506.0	.6	3.14	64.4	150	50.56
500.2	.6	3.74	60.4	17.2	62.711

MICHAEL BAKER, JR., INC. Subject WILLOW BROOK DATE S.O. No.

THE BAKER ENGINEERS

Drawing No. ___

24-IN CAST /RON PIPE RATING Show to. 12 of 29

Box 280 Beaver, Pa. 15009

Computed by GWT Checked by GAD Date 3-18-81

PIPE FLOW 9. A (29 N)x D+K+K+K+K+(W) 1/2 7.14 (64.4 H) % [+ .70+0+ .0124 (00)] " 9 . 15.13 HY /

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Box 280 Beaver, Pa. 15009

MICHAEL BAKER, JR., INC. Subject WILLOW BROOK DATE S.O. No. 24. IN PIPE ENTINE SUMMER SHOW NO. 13 of 29 Drawing No. Computed by GWT Checked by LAD Dote 2-18-81

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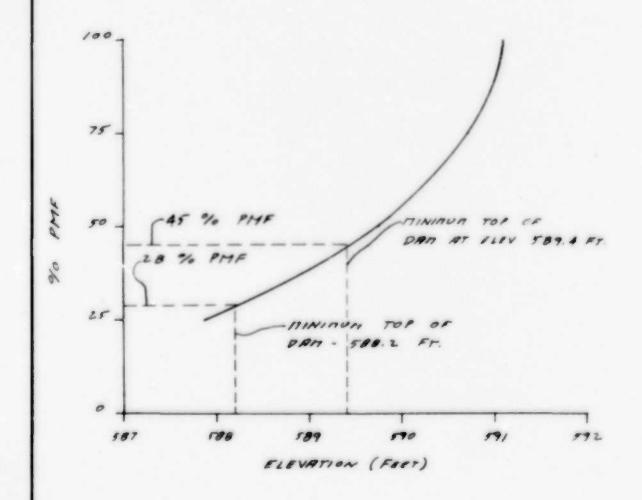
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APPENDIX D

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- 16. U.S. Army, Office of the Chief of Engineers, Engineer Technical Letter No. ETL 1110-2-234, "Engineering and Design, National Program of Inspection of Non-Federal Dams, Review of Spillway Adequacy," Corps of Engineers, Washington, D.C., 10 May 1978.

APPENDIX E

DRAWINGS

CONTENTS

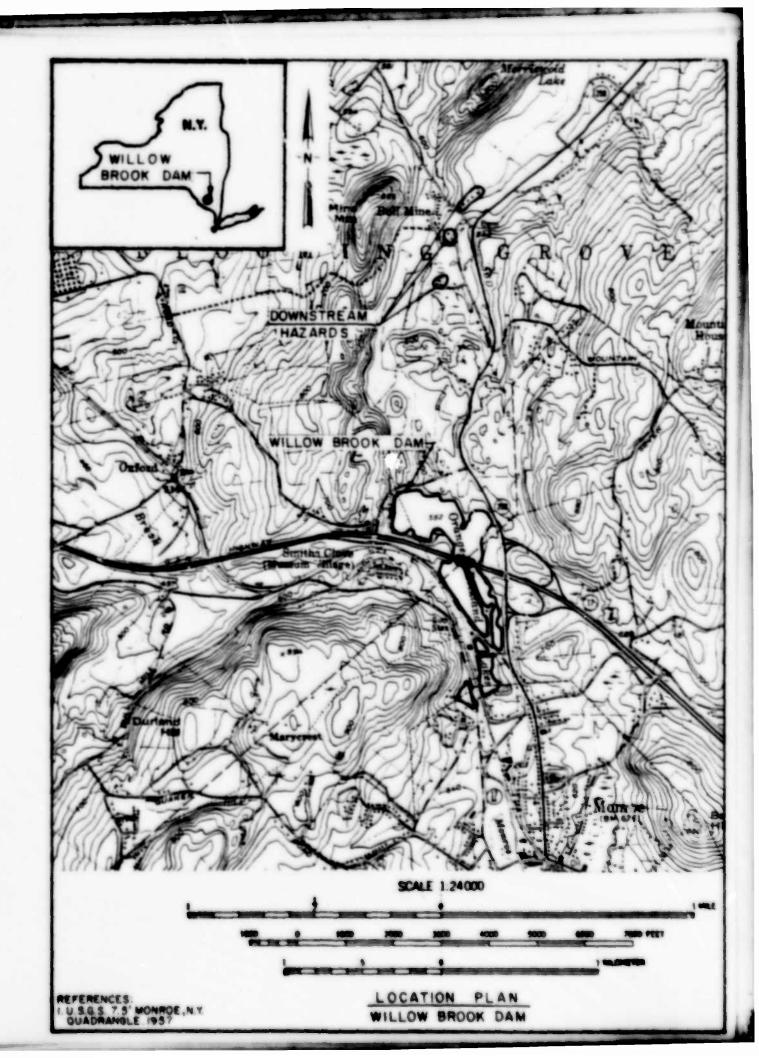
Location Plan

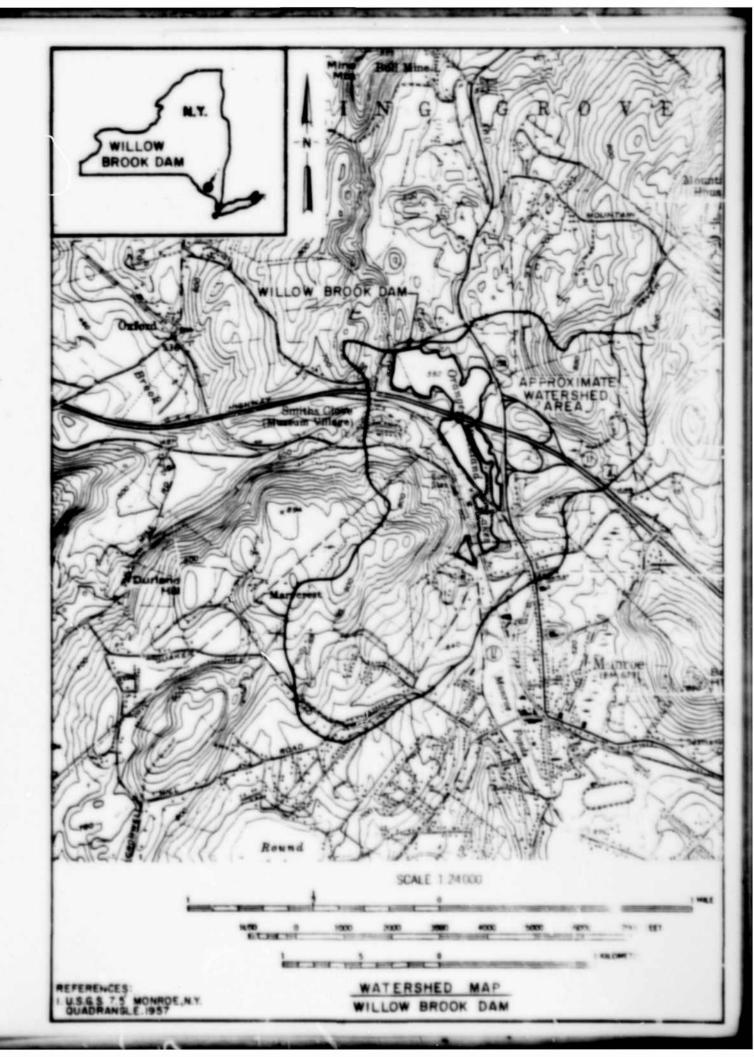
Watershed Map

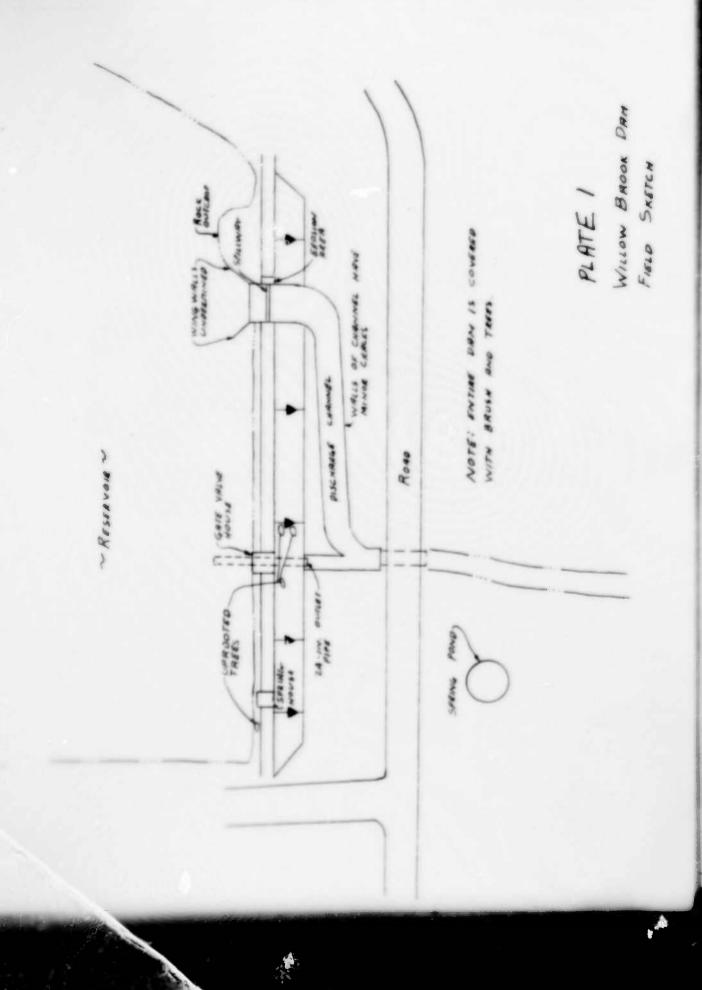
Plate 1: Field Sketch

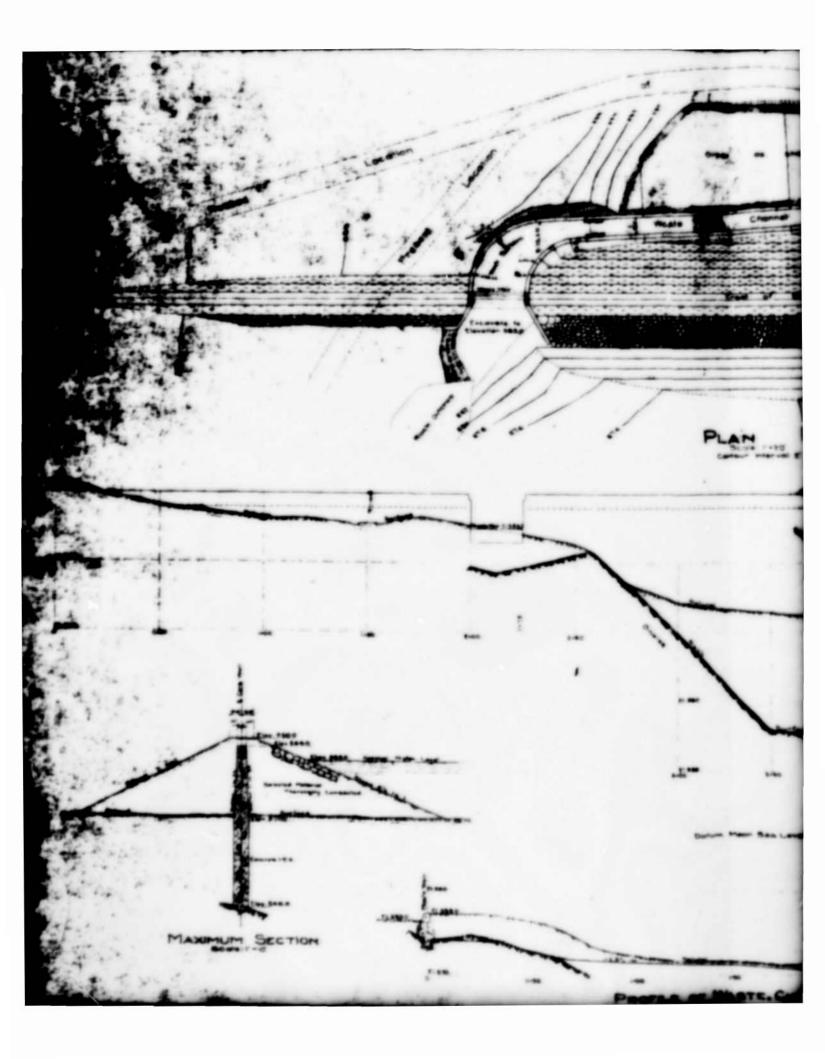
Plate 2: Plan View

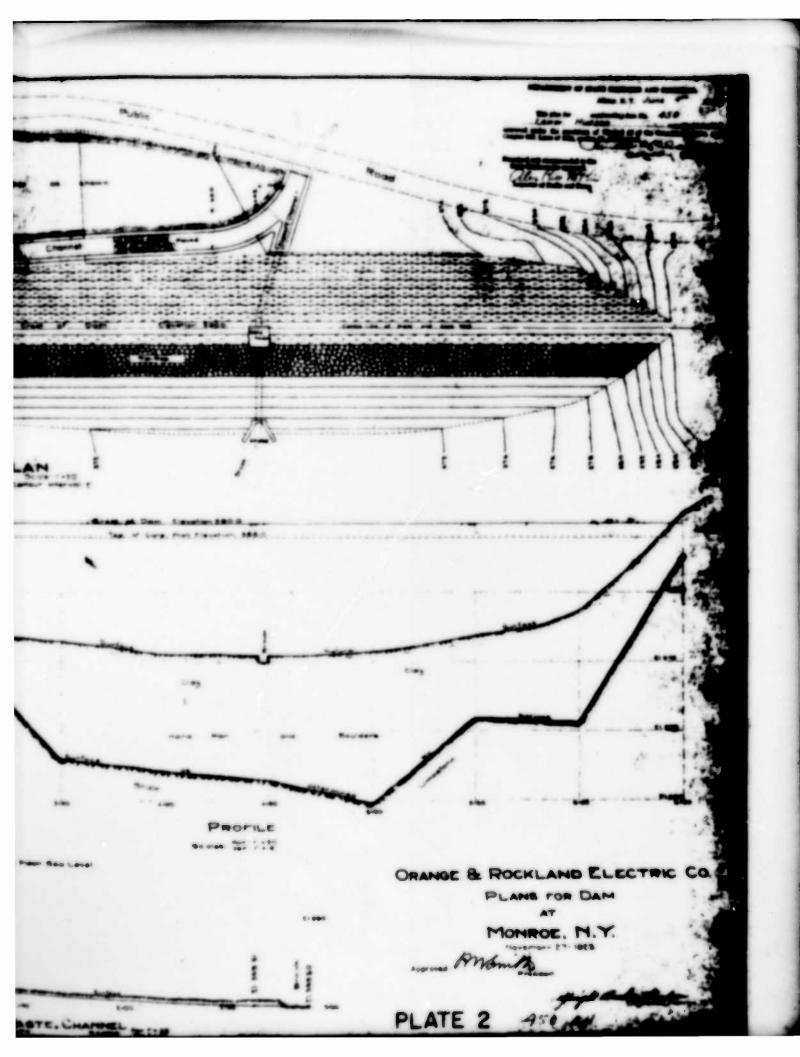
Plate 3: Details

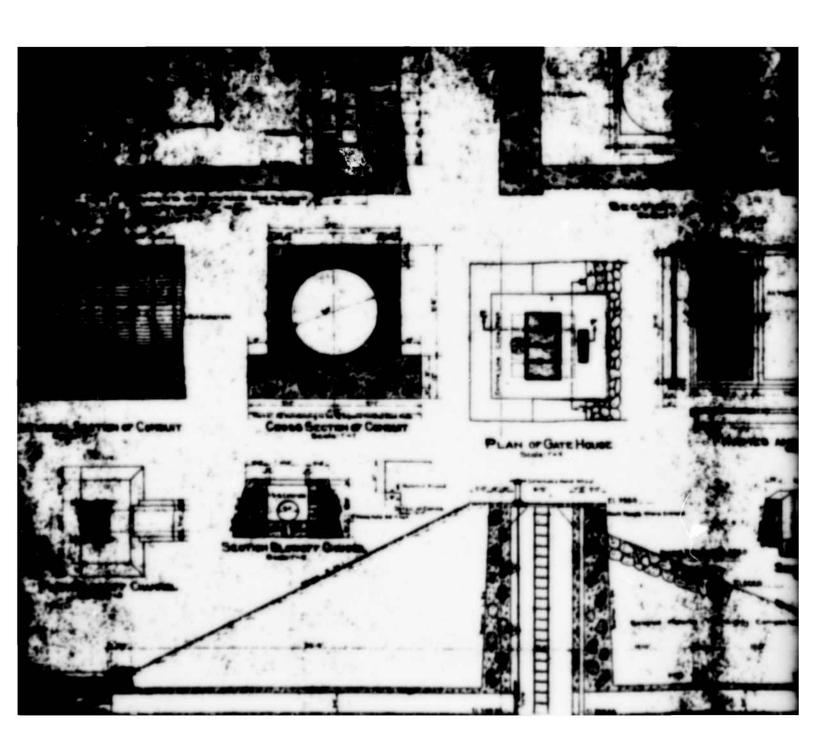


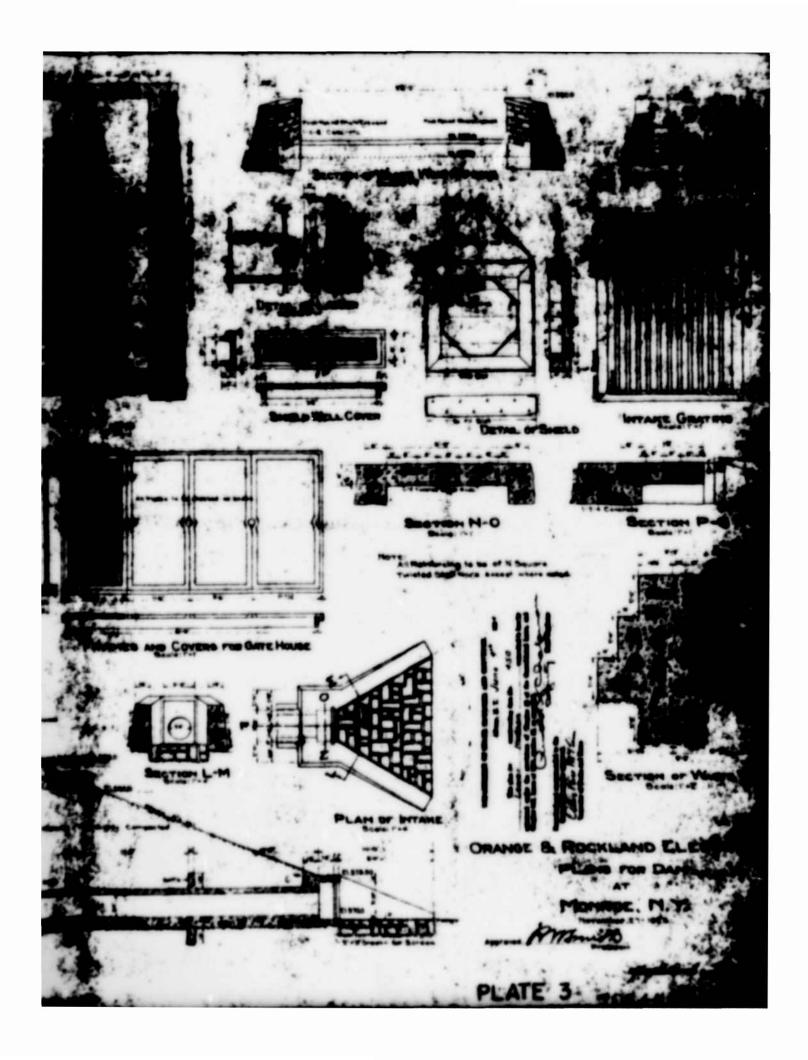












APPENDIX F
BACKGROUND DOCUMENTS

DEC DAM INSPECTION REPORT

RB CTY YR. AP.	DAM NO. INS. DATE	USE TYPE
AS BUILT INSPECTION Location of Spillway and outlet	Elevati	one
Size of Spillway and outlet	Geometr Non-ove	y of rflow section
GENERAL CONDITION OF NON	1-OVERFLOW SECTION	
Settlement .	Cracks	Deflections
Joints	Surface of Concrete	Leakage
Undermining	Settlement of Embankment	Crest of Dam
Downstream 71405	Upstream Slope	Toe of Slope
GENERAL CONDITION OF SPI	LLWAY AND OUTLET WORKS	
2 Auxiliary Spillway	Service or Concrete Spillway	Stilling Basin
Jointo	Surface of Concrete	Spillway Toe
Hechanical Equipment	Plunge	Drain .
Maintenance		ard Class
Evaluation .	Ine	pector

CONSTENTS:

July 27, 1954

MEMOR ANDUM

RE: Telephone conversation with Peter Bush, Monroe Village Engineer regarding description of the underground caverns under the large Orange and Rockland lake.

When we were excavating for a foundation for the dam, we went down to a depth of over 50' before we found solid rock and near the bottom there were two streams of water running in the footing excavation.

Mr. Bush made numerous tests to determine if one cavern had any connection with the other cavern and tests proved that they were entirely separate. We planned and constructed separate outlets from these caverns so that the outlet from one cavern was piped across the highway and through a concrete box where a gate valve was placed, and the pipe continued to the spring, around which a wall was built at that same time.

The other cavern was securely sealed and a pipe and concrete masonry extended to the top of the dam so that a deep well pump could be connected to that source, which was tested at that time and found to be good for drinking purposes. The capacity of this cavern is 20 gallons per minute continuous flow.

R. W. Smith

Mnrch 25, 1933

Attention Er. Charles Macfonald

Cear or, acconaid:

Tince my return from the south, I have noticed a raft out in the middle of our lake, with some converwind protectors around it and upon inquiry I am informed that your men are irilling a test hole in our lake, to ascertain underwater conditions and that the hole is down some sixt and feet as of inst week-on!

buchung of conditions that exist of which we believe you are not some and they are in follows:

for power plant purposes of it was necessary for us to purchase several farms in order to obtain passession of the valley where the lake is located. Our engineers, Knight, Bush a Thompson, drilled a number of test holes across the velley to ascertain the underground conditions before making their drawings for the construction of the dam, which was afterward built to impound the water of the stream going down through the valley.

In order to have a tight limit was necessary for us to first remove the earth across the valley and then remove the limestone to a depth in the lowest places of more than 50' in order to reach the granite rock formation upon which to start the foundation of the dam.

Of course we knew that there was a large spring bubbling over with nearly 400 gallons of water per minute below the proposed site of the den and when we had excavated to the hard rock, we found two streams of underground water, each of which had no relation to the stream passing through the meadow. One of these streams was sealed off tight and

Mr. Charles MacDonald March 25, 1953 -2connected with the stand pipe that goes up through the corp of our dam. The measurement of that strain, together with the time it took to raise the enter level in our stand pipe until it became stationary, indicated that there was an unierground reservoir holding sufficient water for a small village. The other stream of water could not be trapped into the lake and that stream is still running and coming to the porarily dry when our purps were operating to doep the excavation downtered and we thought it a good time to clean the
muck out of the spring and build a well around it. This we did and we were surprised to find some mistoden bones, including some teath, in the muck of the spring, which indicated that that animal went there for a drink of water thousands of years ago, became mired in the water and died. We are telling you of this reservoir and spring because of the remote possibility that your inilling through the bod of our lake might provide a passage of water from our lake into the undergroun! reservoir or into the sorie; below the last, in which case we sight lose the lake. Yours very timiy, ORANG A MOCKLAM THE STRIC COMPANY R. W. Smith. Prusi lent R 45/6/12 cc: Mr. J. S. Bixby, District Engineer, New York State Highway Dept.

E. D. HENDRICKS, Droman Samuel

STATE OF NEW YORK

DEPARTMENT OF STATE ENGINEER AND SURVEYOR

EASTERN DIVISION

JOURNAL BLOG.

ALBANY

BUBURCT:

Dam No. 450, L.H., Monroe. July 23, 1926.

Hon. Roy G. Finch, State Engineer, Albany, N. Y.

Dear Sir!-

On July 16, 1926, Mr. T. S. Bailey of this department made an inspection of the dam being built on Willow Brook, near Monroe. Mr. Bush, the engineer in charge, informed him that work had been resumed early in May and would be completed about November 1, 1926.

The excavation is practically 90% complete for the core wall. A small amount of excavation remains to be done in the core wall foundation near the west side of the valley, where the limestone is being removed down to the gneiss.

The backfill of the foundation trench is about 70% complete. 186 feet of core wall is completed to grade. Excavation for the spillway and waste channel is in progress. The blow-off conduit is being concreted. No embankment has been done. A section of the waste channel, about 30 feet long, below the blow-off conduit, has been lined, as shown on the plans.

Mr. Bailey reports that the dam is being constructed strictly in accordance with the approved plans, and the foundation is excavated in every case to satisfactory material.

Very truly yours,

Division Engineer.

KNIGHT, BUSH & THOMPSON

SEP 29 1925,
MONROE N. YOLFD TO MARKET

September 26th, 1925.

Dam 450, T. H.

Mr. Roy G. Finch, State Engineer, Albany, W. Y. Dear Sir;-

Replying to your letter of the Elst inst., concerning the work done at Willow Brook dam, we have to state that prior to suspension of work in February, 1924, about three hundred feet of excavation for the corewall had been made and about one hundred feet of corowall, varying in heights rom twelve to twenty feet, had been placed. The depth of excavation in rock, from natural surface to foundation, varied from three to eighteen feet. No concrete was placed until solid rock, free from faults, fissures and seams, was reached.

The rock bottom is partly limestone and partly hard

black shale.

When work was suspended the excavation flooded and remained so until about two weeks ago when pumps were put in operation to remove the water.

On the 21st inst, work was resumed and has consisted, principally, of removing the lebris and material which sloughed in due to the flooding, and the continuation of excavating.

A short section of the bottom is about ready for the corewall and concretying will be resumed some time next week.

As to the various materials encountered in making the excavation, they are clearly shown by the boring sheet furnished your inspector, Mr. Kellog, when he visited the work on July 7th, last.

No cross-sections, to determine quantities, are taken as the work is being done directly by the Grange & Rock-land Electric Co., the owner, hence we have no record, other than the boring sheet, of the depths and classifications of the various materials encountered. However, from our observations of the banks, we have found the boring sheet to be quite reliable as to classifications and depths.

To would ask that you kindly extend the time of the permit for construction from Movember lst, 1926, the original date, to November lst, 1926, as it will not be possible, with the plant and equipment being used, to complete the work this season.

Should you require further information concerning the work we will be glad to furnish it; also, we would be pleased to have your inspector visit the work soon.

Very truly yours.

Stright Book + Thompson

KNIGHT, BUSH & THOMPSON

CIVIL ENGINEERS AND SURVEYORS

withick State ! No.

.....

August 4th, 1925.

MONROE NET DE MEKANA

Mr. Roy G. Finch, State Engineer, Albany, M. Y. Dear Sir;

Replying to your letter of July 28th, concerning grubbing at the iam site of the Willow Brook Dam, Dem Mo. 450, L. Hudson, we wish to report that the excavating is being done with a drag-line excavator and the width of the excavation is much greater than would be the case were it being done by vertical trenching. The tops of the slopes of the excavation fall very near the toe of the proposed embankment, i. e. not much of the embankment will fall outside of the limits of the excavation. However, we assure you, wherever grubbing and removal of top soil are necessary itsenable done.

Concerning the materials encountered in making the exdavation, we furnished your inspector, Mr. Kellog, with a classification sheet showing the various materials and their depths; this sheet, we believe, furnishes the information requested.

Very truly yours,

Singlit Bosh & Thumpson

Structure inspected.

STATE OF NEW YORK

State Engineer and Surveyor

Received Ful & 1924 - Julie 4-1924 Dam No. 450 L Hardson, Watersher

Disposition approved June 4-1924 Serial No. 565.

Site inspected.

Foundation inspected

Application for the Construction or Reconstruction of a Dam

Application is hereby made to the State Engineer, Albany, N. Y., in compliance with the provisions of Chapter LXV of the Consolidated Laws and Chapter 647, Laws of 1911, Section 22 as amended, for the approval of specifications and detailed plans, marked Orange & Rockland Electric Co., Plans for Dumat Monroe, N. X.

herewith submitted for the construction of a dam located as stated below. All provisions of law will be complied with in the erection of the proposed dam.

- i. The dam will be on Willow Brook branch of Mooding Creek in the town of Blooming Grove County of Orange and 1 5/8 mile northwesterly from the Village of Honroe
 - 2. The name and address of the owner is Orange & Rockland Electric Co., Monroe, N. Y.
 - 3. The dam will be used for impounding water for cooling stown condensers
 - 4. Will any part of the dam be built upon or its pond flood any State lands? No.
- The watersheil at the proposed dam draining into the pond to be formed thereby is 1.36 square miles.
- 6. The proposed dam will have a pond area at the spillcrest elevation of Seventy-four acres and will impound 25, 300,000 cubic feet of water.
- 7. The lowest part of the natural shore of the pond is twolve (12) feet vertically above the spillcrest at junct. embankment and everywhere else the shore will be at least five feet above the spillcrest and natural shore
 - 8. The maximum known flow of the stream at the dam site was ---- cubic feet per second on ----
- 9. State if any damage to life or to any buildings, roads or other property could be caused by any possible failure of the proposed dam. Damage to roads and bridges, slight damage to few buildings probable; damage to life improbable
- shale, slate, limestone, etc.) Corcwall on Gneiss, Shale and Limestone; embanded clay and hardpan.

AD-A105 933

BAKER (MICHAEL) JR INC BEAVER PA

NATIONAL DAM SAFETY PROGRAM. WILLOW BROOK DAM (INVENTORY NUMBER--ETC(U)
AUG 81 G KESTER

DACW51-81-C-0010
NL

UNCLASSIFIED

2 of 2 AD A 105933

















clay and

is The material of the right bank, in the direction with the ourrent, is gravel at the spillcrest elevation this material has a top slope of 3 inches vertical to a foot horizontal on the center line of the dam, a vertical thickness at this elevation of 6.11 feet, and the top surface extends for a vertical height of 26 feet above the spillcrest.

* 12. The material of the left bank is hardpan; has a top slope of 1 1/Inches to a foot horizontal, to top of mountain a thickness of 5 feet, and a height of a feet.

13. State the character of the bed and the banks in respect to the hardness, pervisusness, water bearing, effect of exposure to air and to water, uniformity, etc. The bed of the valley is a layer of soil about lft. deep, a layer of impervious blue clay about 10 ft. deep and a layer of clay, gravel and boulders about 8 ft. deep everlaying the rock which at the left bank is gneiss, middle shale and left bank limestone.

direction of the slope relative to the center line of the dam and the inches vertical to a foot horizontal? The lineatone at the right hank is inclined about 3":1' downward unatream

15. What is the thickness of the layers? From two to six feet.

16. Are there any porous seams or fissures Yes, in the limestone.

17. Wastes. The spillway of the above proposed dam will be 25 feet long in the clear; the waters will be held at the right end by a GOPGWALL AND DANK the top of which will be 5 feet above the spillcrust, and have a top width of 6 feet; and at the left end by a GOPGWALL AND DANK the top of which will be 5 feet above the spillcrust, and have a top width of 6 feet.

18. There will be also for flood discharge a pipe 24 inches in diameter and the bottom will be 15.17 feet below the spillcrest, a sluice or gate 2 feet wide in the clear by 2 feet high, and the bottom will be 15.17 feet below the spillcrest.

19. APRON. Below the proposed dam there will be an apron make of makural ledge rock feet long, feet wide and feet thick. The downstream side of the apron will have a thickness of feet for a width of feet.

20. PLANS. Each application for a permit of a dam over 12 feet in height must be accompanied by a location map and complete working drawings of the proposed structure. Each drawing should have a title giving the parts shown, the name of the town and county in which the dam site is located, and the name of the owner and of the engineer.

The location map (U. S. Geological Quadrangle or other map) should show the exact location of the proposed dam; of buildings below the dam which might be damaged by any failure of the dam; of roads adjacent to or crossing the stream below the dam, giving the lowest elevation of the roadway above the stream bed and giving the shape, the height and the width of stream openings; and of any embankments or steep slopes that any flood could pass over. Also indicate the character and use made of the ground.

The complete working drawings should give all the dimensions necessary for the calculations of the stability of the structure, and all the information asked for below under "Sketches." There may be attached to the plans any written reports, calculations, investigations or opinions that may aid in showing the data and method used by the designer.

- at. Sketches. For small and unimportant structures, if plans have not been made, on the back sheet of this application make a sketch to scale for each different cross-section at the highest point; showing the height and the depth from the surface of the foundation, the bottom width, the top width (for a concrete or masonry spill at 18 inches below the crest), the elevation of the top in reference to the spillcrest, the length of the section, and the material of which the section is to be constructed. Mark each section with a capital letter. Also sketch a plan; show the above sections by their top lines, giving the mark and the length of each; the openings by their horizontal dimensions; and the abutments by their top width and top lengths from the upstream face of the spillcrest and give the elevation of the top in reference to the spillcrest.
- as. ELEVATIONS. Also give the elevations, if possible from the Mean Sea Level, of at least two permanent Bench Marks; of the spillcrest for any existing dam on the proposed dam site, at the middle and at both ends of the spill; and of the spillcrest for the above proposed dam.
- 23. SAMPLES. When so instructed, send samples of the materials to be used in the construction of the proposed dam, using shipping tags which will be furnished. For sand one-half a cubic foot is desired; for comest, three pints; and for the natural bal, twenty cubic inches.
- be done under supervision of Knight, Bush & Thompson, Engineers.

 Note: The corewall is to be carried down to solid rock foundation and extend into the rock at each end.

MEMORANDUM FOR MR. A. R. Makim, INSPECTOR OF DOCKS AND DAMS

I have examined the section submitted by Knight, Bush & Thompson for the spillway of the proposed dam to be built by the Orange & Rockland Blectric Company at Willow Brook near Monroe, N.Y.

I have figured this ecotion for stability and sliding under the following conditione;

Height of water 4 feet over orest.

No weight figured for mater on creet.

Uplift of one quarter the total head at the upstream face of the dam, diminishing to zero at the downetream face.

He back pressure from water below dam.

Masonry 140 pounds per cubic foot.

Under these conditions I find the resultant pressure to be 5.2 feet from the downstream face. This is 0.45 feet inside the middle third. The coefficient of sliding is 0.477 under the same conditions.

THE THE STANDEN WILLIAM STANDS

H.E. Braman V

Assistant Engineer.

6 # Wood.

April 24, 1924.

Dam at Monroe, M.Y. Orange and Rockland Electric Co.

Sheet Nez. Slab over gate house.

Assume brockets to support load on this places.

Letwo live load + dead load per square ft.

Slab. Span 6', effective d = 3', total d = 3' reinforcement = 1/2" bar: 5' ets = 0.60" per ft.

N= W1 = W1: - : 11 = 54 W.

Astel = 7,501, W = 0.60x14000 x = 2.6 Ler = 7'-

Slab is jeon jor

alos live land

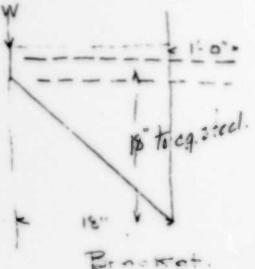
Brackets -

Great chk. pl supported by each bracket = 2.25 = 1.5 = say 5.40

34 W x 11.50 4 x 0.25 x 16000) x 1.50

Bond stres := 80 /34".

Bundiet, June, 1924_



Sheet 2. Seation of conduit.

Water Surface Max. E1.529 Blox head 20'

Invert of colvert E1.529.60 say E1.529 } Max head 20'

Intensity of pressure due to so heads 1250 per square ft. total press tending to couse rupture of cide walls.

1250 x d. 125022.17 , 1360 per limit of pire.

Resistance to rupiure. 2.2; bars = 2 = 0.140, 16000. 4490" Side bas. as shown are aimply strong.

Cultert empty- Earth pressure El. 540 - El 572 = 15 (a) . 150/2014
Assume beam, d. Ati, spin . 2'

Area Steel required. 1800x 2-x.123 = 108 0.1728"

8x 1+0dax 4.5 630"

On acct arch action of culveit, bars are O.K.

Buildit Jung 1924.

KNIGHT, BUSH & THOMPSON

CIVIL ENGINEERS AND SURVEYORS

TELEPHONE 22 F 2

MONROE. N. Y...

April 21st, 1924.

, Mr. Arnold G. Chapman,

Deputy State Engineer,

Albany, N. Y.

Dear Sir:-

Dam No. 450 Lower Hudson,

Monroo.

We are sending you herewith a sketch showing a revised section for the wasto weir or spillway of the Willow Brook Dam, proposed to be built by the Orange & Rockland Electric Co., near Monroe, N. Y.

This section is designed to meet the requirements set forth in your letters of February 7th and March 4th, 1924; i. e., maximum crest or overflow 4 feet; uplift pressure at upstream edge equal to one-quarter of the maximum head (4/10) and diminishing uniformly to zero at the downstream edge; no downthrust due to weight of water on crest of weir; no back pressure on downstream face and weight of masonry assumed to be 140 pounds per cubic foot. The area of the section shown on the accompanying sketch does not include the foundation bond key, nor has any deduction been made for the rounding of the corners of the steps on the downstream side.

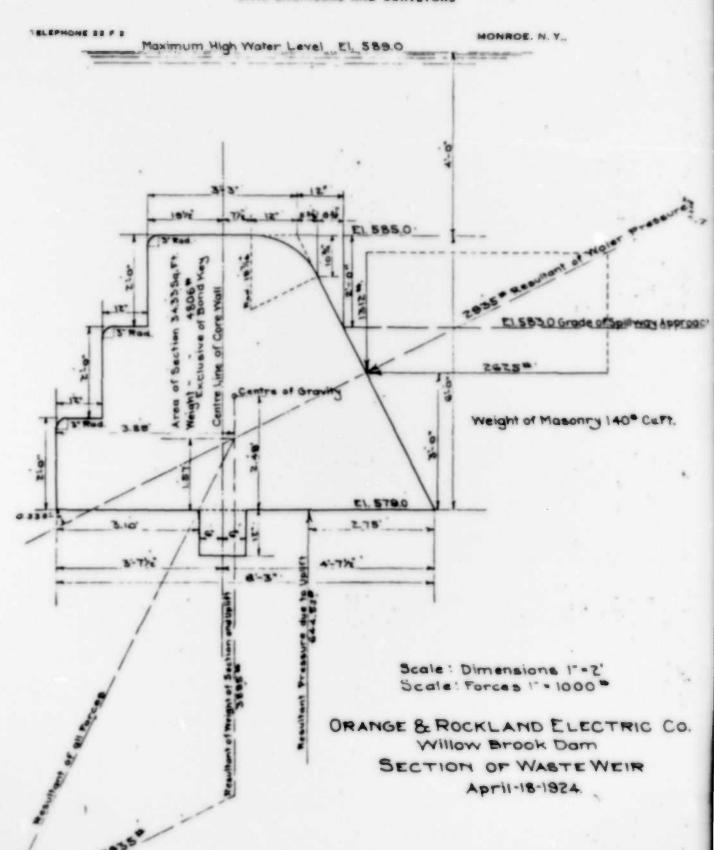
Should this section meet with your approval, we would ask that you please return the plans submitted so that we may correct them to agree with this revision.

Very truly yours,

Spring At, Bish + Therefore

KNIGHT, BUSH & THOMPSON

CIVIL ENGINEERS AND SURVEYORS



ATE LMED